

**Positive displacement
internal gear pumps**

V and SAXMAG V Series



Positive displacement internal gear pumps

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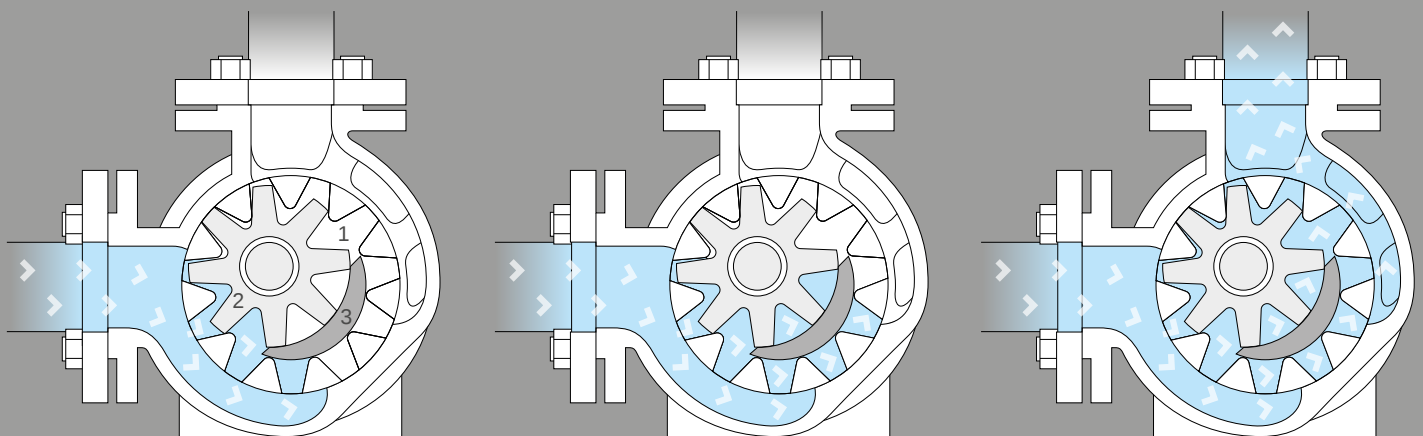
The **V** and **SAXMAG V series** internal gear pumps are designed to work in demanding environments and are used to transport viscous liquids even if they contain abrasive powders, as long as they do not contain solid bodies.

Active since 1932, Varisco boasts a long and consolidated experience in the design and production of pumps for use in industrial processes. All products are characterized by their reliability and quality and are tested at the internal Research and development center.



Working principle

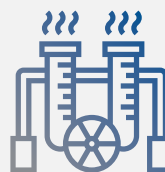
V pumps are internal gear positive displacement rotary pumps. The flow is generated by two gears: the rotor and idler, one inside the other, separated by a crescent. As the gears rotate, liquid is drawn into the spaces created between the gears and the crescent. When the gears mesh, the liquid is forced out of the pump. The result is a smooth flow of liquid and high capacity combined with compact size.



Applications



Chemicals: solvents, acids, alkalis, polyols, filled polyols, isocyanates, rubbers, latex and polyester resins



Petroleum products: diesel, fuel oil, lubricating oil, additives and crude oil



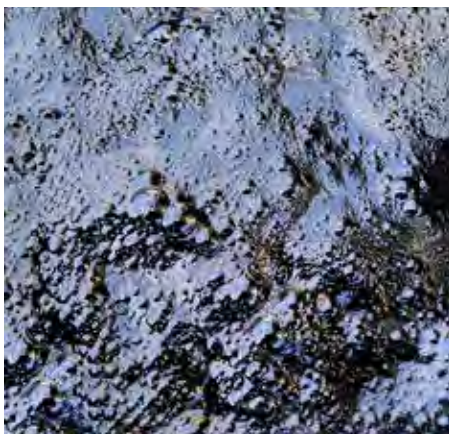
Soaps and cleaning products: surfactants, liquid cleaning products, products for personal hygiene



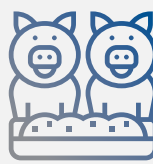
Adhesives: glues, epoxy resins



Paints and inks: printing ink, lacquers, linings, automotive paint, additives



High temperature liquids: bitumen, pitch, tar, bitumen emulsions and diathermic oil



Animal feed products: food pastes, liquid feed, vegetable oil and animal fats



Food products*: molasses, chocolate, cocoa butter and glucose



V Series

Main characteristics of the range

V volumetric internal gear pumps are used in applications where the management of clean fluids with high viscosities is required.

They are used in all industrial applications where a delicate treatment of the pumped product is required, preventing chemical-physical alterations.

Volumetric rotary, they ensure flow rates proportional to the rotational speed and constant pulse-free flows, regardless of the back pressure.



EASY MAINTENANCE



CERTIFICATIONS:

- ATEX 2014/34/EU
- EC NO. 1935/2004 (CHOCO SERIES)
- API 676 (EXCEPTS)



CONSTRUCTION CHARACTERISTICS

- > Axial packing, mechanical, lip, single or double seals
- > Double shaft support through large bearings for axial and radial loads and shaft and idler bushings available in cast iron, bronze, graphite, tungsten carbide
- > Dedicated ring nuts for tolerance axial adjustment
- > Hardened steel or stainless steel shaft
 - Hardened steel, stainless steel or tungsten carbide pin

TECHNICAL DATA

Max flow rate up to 240 m³/h - 1.056 USGPM

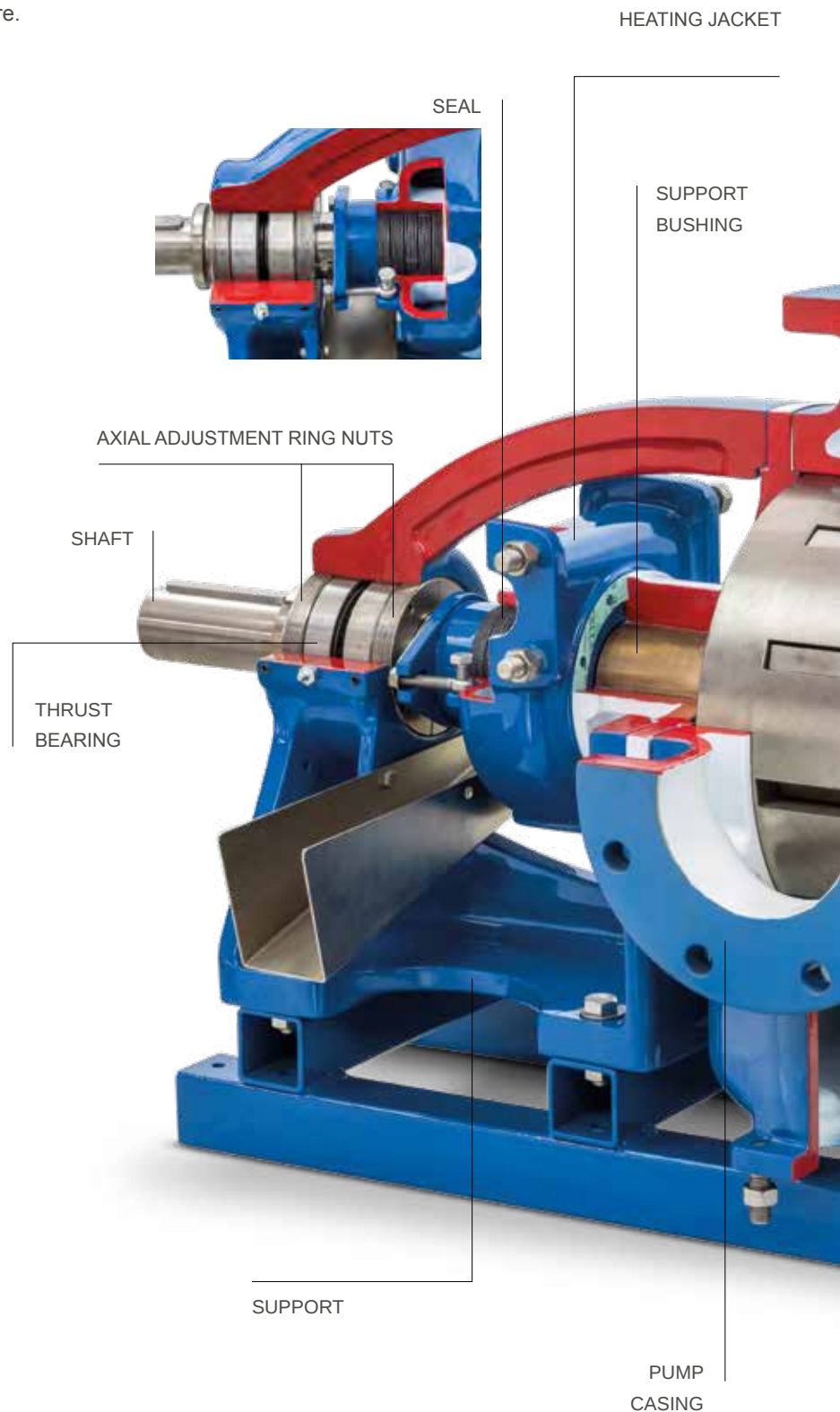
Viscosity:

- Standard version from 20 to 60,000 mm²/s
- Version over 60,000 mm²/s on request

Max pressure up to 16 bar - 232 psi

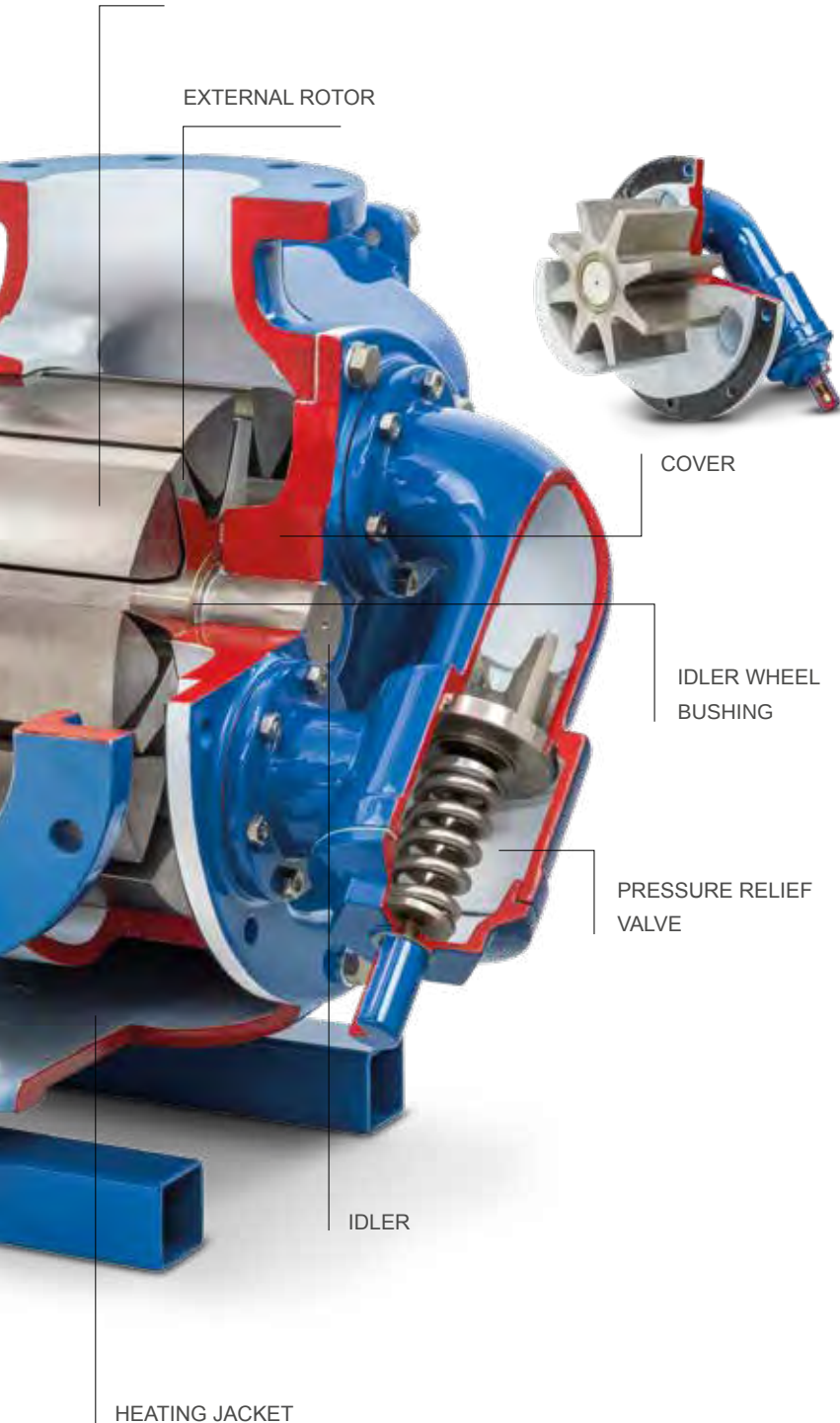
Max temperature 200°C (HT version: 300°C)
392°F max (HT version: 572°F)

Standard construction materials: cast iron, hardened cast iron, stainless steel, carbon steel





INTERNAL ROTOR



EXTERNAL ROTOR

COVER

IDLER WHEEL
BUSHING

PRESSURE RELIEF
VALVE

IDLER

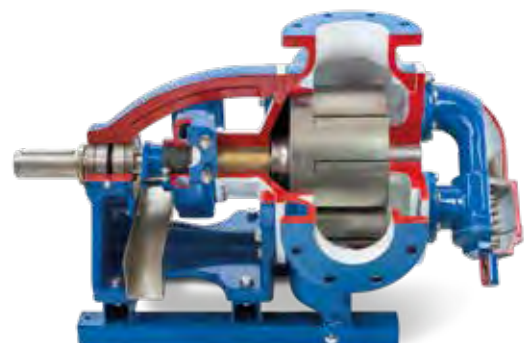
HEATING JACKET

ADVANTAGES

- > Designed for **heavy-duty service** (HEAVY DUTY PUMPS)
- > **Constant flow rate**, proportional to the number of revolutions, regardless of back pressure
- > **Gentle treatment of shear-sensitive fluids** (transfer of the pumped product without crushing or mixing)
- > **Continuous flow**, pulse-free and no pressure peaks, hence no system vibrations
- > **Versatility**. With the same pump, use the rotor axis adjustment device to pump liquids with viscosities below that of water or high viscosity liquids
- > **Reversible**. By changing the direction of rotation you change the direction in which the liquid flows, keeping the features and performance unchanged.
- > The high degree of vacuum that can be obtained enables **rapid self-priming**
- > **Low NPIPr** (NPSHr)
- > Simple construction, sturdiness, long lifespan, low peripheral rotor speeds for **greater reliability**
- > **Limited and compensated wear**.
- > **Simple minimal maintenance**. Inspections and adjustments can be performed without removing the pump, the pipes or the motor
- > **UNI EN 12756** standard dimension mechanical seals (former DIN 24960 - K)
- > **Interchangeability of components** with others, having different characteristics or alternative materials.
- > **The inlets can be set up in different ways**, by turning the casing on the support.

OPTIONAL

- > Heating jackets for pump casing and seal holder that can be supplied with fluid, steam and electric resistances
- > Single, double and heated by-pass pressure relief valve



V Series

Standard set-ups

BARE SHAFT
V



BASE AND JOINT
V... BP

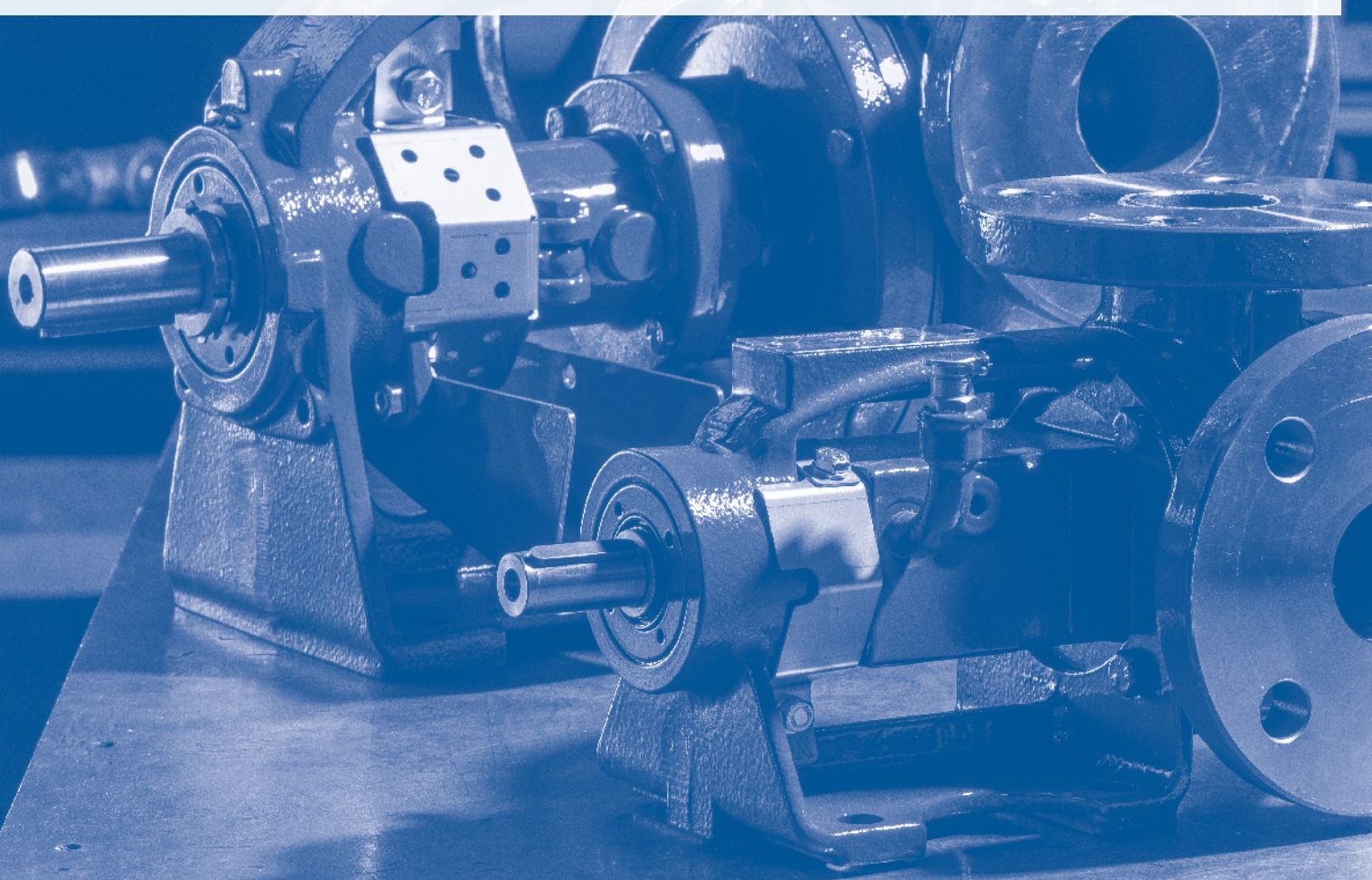


VERTICAL
BASE AND JOINT V...V...BP



Technical specifications

V Series	Ports		Displacement	Max Capacity	Max Pressure	Speed	Port position Ductile iron		Port position Stainless Steel	
Models	mm	in	l/rev	Q max - m³/h	bar	rpm	90°	180°	90°	180°
V25-2	40	1" 1/4	0,045	4,5	16	1750	•	•	•	
V30-2	40	1" 1/4	0,082	8,4	16	1750	•	•	•	
V50-3	50	2"	0,23	15,6	16	1150	•	•	•	•
V60-2	50	2"	0,5	22	16	750	•	•		•
V70-2	80	3"	0,8	28	16	600	•	•		•
V80-2	80	3"	1,2	42	16	600	•	•		•
V85-2	100	4"	1,6	54	12	600	•			
V90-2	100	4"	2,2	54	12	425	•	•	•	
V100-2	100	4"	3,2	78	12	425	•	•	•	
V120-2	125	5"	6,5	117	8	320	•			
V151	150	6"	6,5	117	8	320			•	•
V150-2	150	6"	7,8	144	8	320	•			
V180	200	8"	12	170	8	240				•
V200	200	8"	16,7	240	8	240		•		•



SAXMAG V

Internal gear pumps with magnetic coupling



Increasingly widespread awareness about environmental issues has encouraged enterprises to design and install technical process plants that conform to the most recent health and accident prevention standards. Certain of the national and international standards, such as ATEX 94/9, make these requirements even more stringent. This is why VARISCO decided to develop magnetic drive pumps.

WORKING PRINCIPLE

The magnetic coupling allows power to be transmitted without contact and with absolutely no leaks, thanks to the static seal. The coupling consists of an inner magnet (rotor side) and an external magnet (drive-motor side) separated from each other by a stainless steel glass.

The pump shaft in the magnetic coupling is in stainless steel with a ceramic lining and is mounted on a solid carbide sliding bearing, lubricated by the pumped fluid. The heat generated by leakage through eddy currents is dissipated through dedicated cooling and lubricating grooves.



CERTIFICATIONS:
- ATEX 2014/34/UE
- API 676
(with exceptions)



SAXMAG HEATING JACKET



GUARANTEED PROTECTION
FROM HAZARDOUS LEAKS

HIGH SAFETY STANDARDS EVEN
IN ATEX ENVIRONMENTS

TECHNICAL DATA

Max flow rate up to 82 m³/h - 361 USGPM

Viscosity from 20 up to 20.000 [mm²/s - cSt]

Pressure Max 12 bar - 174 psi

Temperature:

Standard version max. 90 °C

High temperature version max. 200 °C

Magnetic coupling construction materials:

- cobalt samarium magnets
- internal stainless steel shaft with overlay - ceramic
- tungsten carbide bushings (standard version) or bronze (high-temperature version)
- stainless steel glass

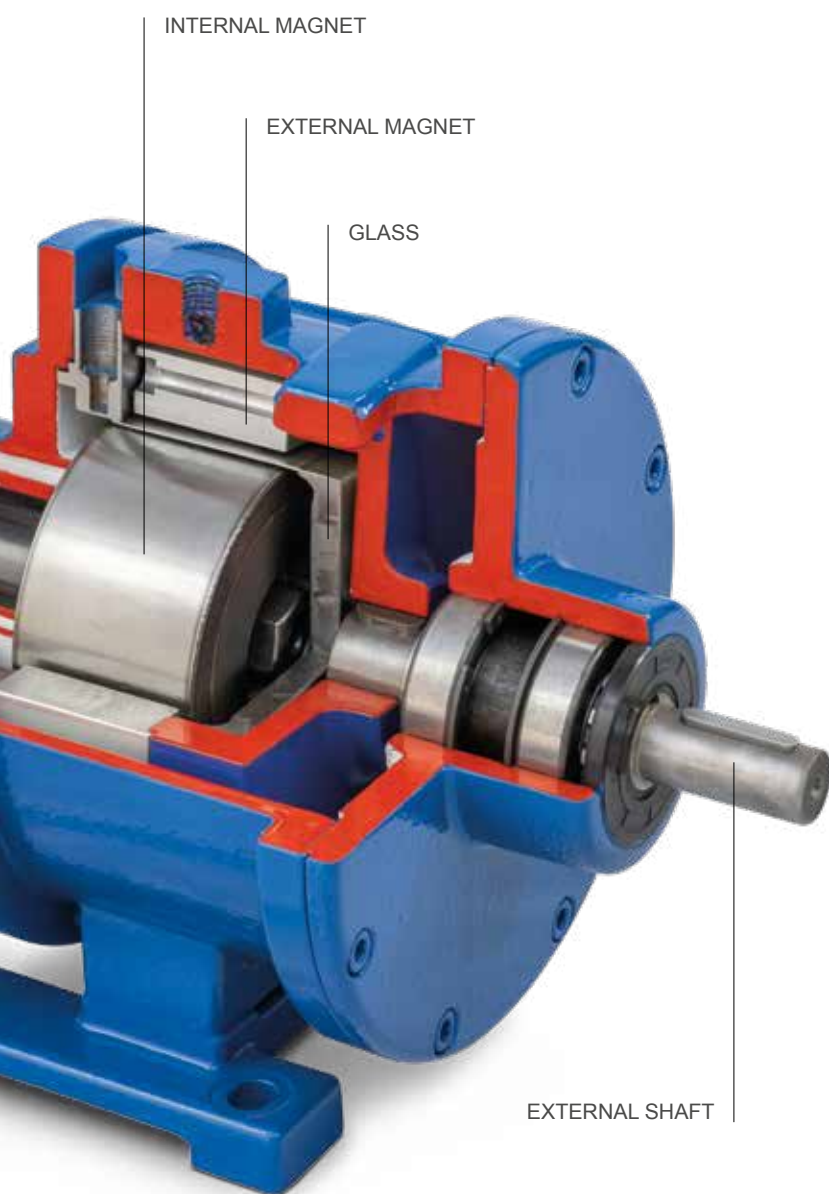
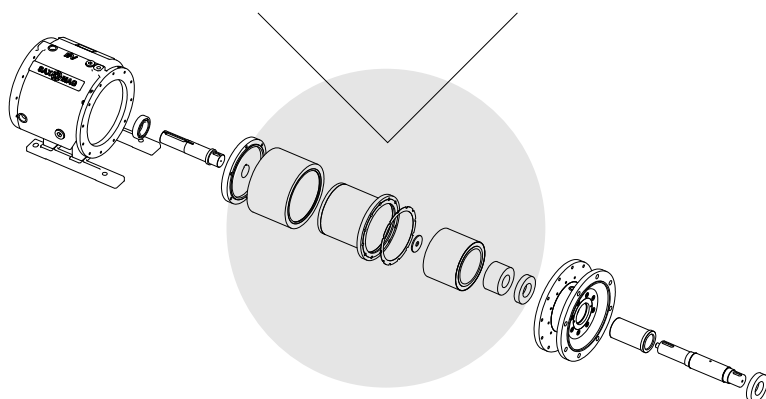
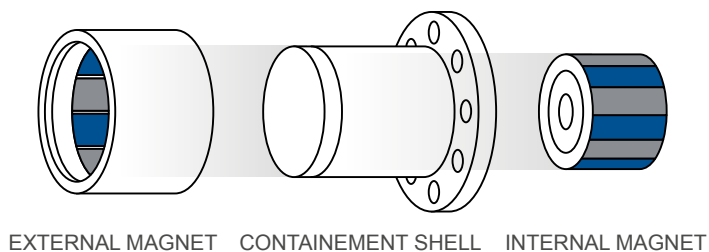


ROTOR

PUMP CASING

INTERNAL SHAFT



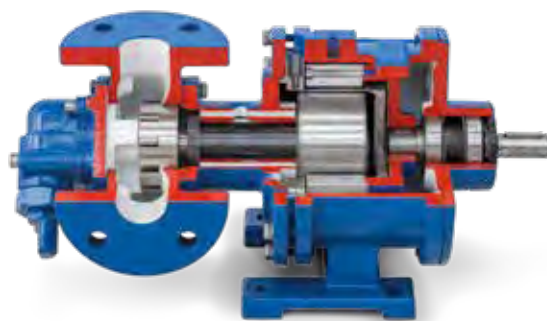


ADVANTAGES

- > No mechanical fluid seal systems, no leaks or losses, no contact between driving part and pumping part
- > Shorter maintenance intervals and system downtimes compared to versions with mechanical seal
- > Cost-effectiveness and simple handling compared with pressurised double mechanical seal solutions
- > Magnetic couplings designed for fluids with large viscosity variations
- > Permanent magnets made of samarium cobalt:
 - very good corrosion resistance
 - transmission of high torques, even at high temperatures

OPTIONAL MAGNETIC JOINT

- > Atex (PT 100 mandatory and available with or without transmitter)
- > Driver with heating and/or cooling jacket (standard on 550 and 850 Nm)



FLUIDS CONVEYED

Additives
 Bitumen emulsions
 Chloro-paraffin
 Epoxy resins
 Varnishes
 Glycerine
 Glues
 Adhesives
 Synthetic resins
 Polyols
 Isocyanate
 Phenolic resins
 Sulphates
 Acids
 Impregnating resins
 Vinyl acetate
 *Viscosity: 20.000 cSt (max)

SAXMAG V

Main set-ups

BARE SHAFT
SAXMAG... VS



BASE AND JOINT
SAXMAG... VE... BP



Technical specifications

SAXMAG V Series	Ports		Max Flow	Max Pressure	Torque	Max Temperature*	Port position Ductile iron		Port position Stainless Steel	
Modelli	mm	in	l/min	bar (max)	Nm	°C	90°	180°	90°	180°
V 25-2	40	1"1/4	75	12	50	200	•	•	•	
V 30-2	40	1"1/4	120	12	50	200	•	•	•	
V 50-3	50	2"	172	12	50 / 110	200	•	•	•	
V 60-2	50	2"	375	12	110 / 320	200	•	•		•
V 70-2	80	3"	440	12	180 / 850	200	•	•		•
V 80-2	80	3"	660	12	180 / 850	200	•	•		•
V 85-2	100	4"	900	8	320 / 850	200	•			
V 100-2	100	4"	1376	8	550 / 850	200	•	•	•	

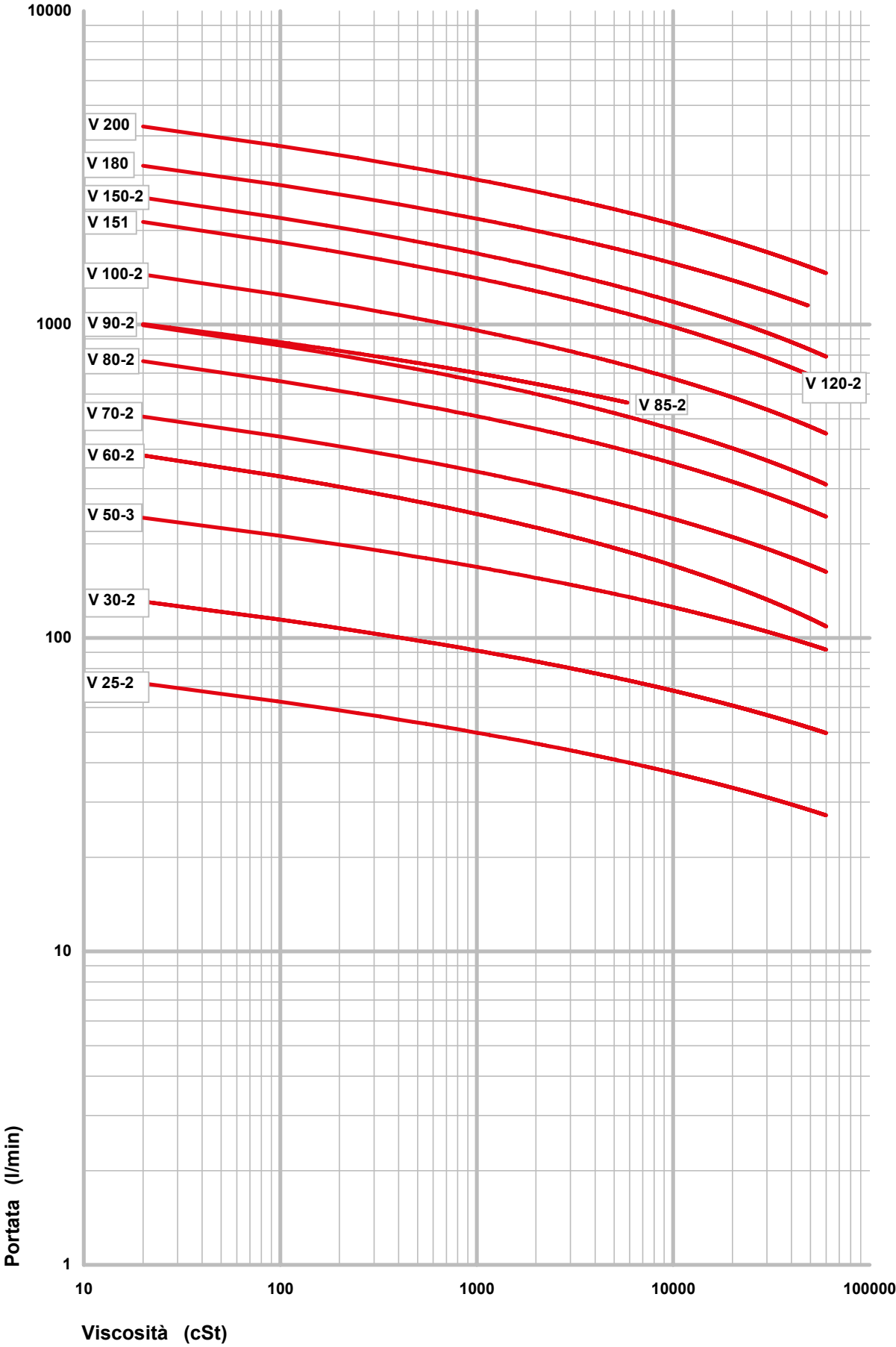
Viscosity: 20.000 cSt (max)

*Standard version max. 80 °C High temperature version max. 200 °C



V Series

Performance curves



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